

# TCL AIR COOLED **MODULAR CHILLER**















High performance and reliability design

for user's comfort

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# **CONTENTS**

# **The Creative Life**

TCL is the initials of The Creative Life, which means that creativity touches Life.

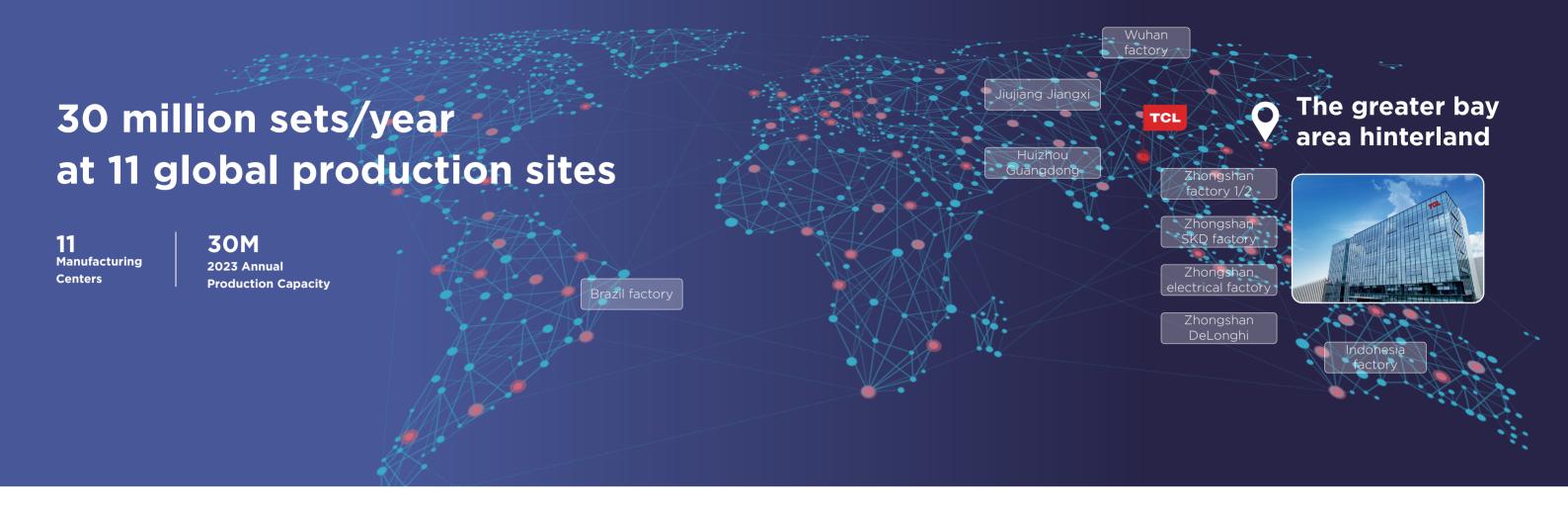
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Air cooled ultra low modular chiller





# **Introduction Of TCL CAC**

TCL Industry is a smart terminal business group that focus on building a full-scenario smart AI x IoT strategy, creating all smart product categories such as TV & air conditioners, platform support and eco-system service businesses.

TCL Air-conditioner is belong to TCL Industry, which is one of the core industries of TCL Groups.

TCL CAC is a developmental company integrating R & D, manufacturing, sales, and service of HVAC equipment. It has achieved the full coverage of unit-type light commercial, small multi-connected household central air conditioning, multi-connected central air conditioning, air-cooled modular machine series, household dual supply series, air source heat pump hot air machine series, ultra-low temperature modular machine series, household air energy water heater series, commercial air energy hot water series, and other products. It has 4 R&D departments and 20 laboratory groups. The new and old bases will have 27 world-class production lines with an annual capacity of more than 2 million sets.

The test center of TCL-HVAC has been recognized by China National Accreditation Service for Conformity Assessment (CNAS), which lays a solid foundation for the improvement of independent R & D ability and laboratory management ability, as well as the establishment of a customer-centered, quality-oriented, product performance and product innovation improvement system.

With professional technology and serviceability, and nearly 20 years of historical precipitation and market accumulation, TCL-HVAC has been fully verified in the market and gained a good reputation in the market.

# **Smart Production Technology**









Facility Size



Annual Output Value: ¥5.8 billion



**Digital Production** Lines: 9



# **Strong R&D Capabilities**



R&D P 300+



Advanced Labs: **16** 



Annual R&D Investment: Over 300 million yuan for 3 years

# 8 MAJOR **PRODUCT STRENGTHS**

# **TCL** Eagle series Air-cooled modular chiller











Defrosting when there is frost.

Normal heating when there is none



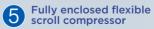






High efficiency shell-tube heat exchanger

Improvement of heat transfer coefficient and intensification of



Quality compressor. with large capacity, high efficiency, and great



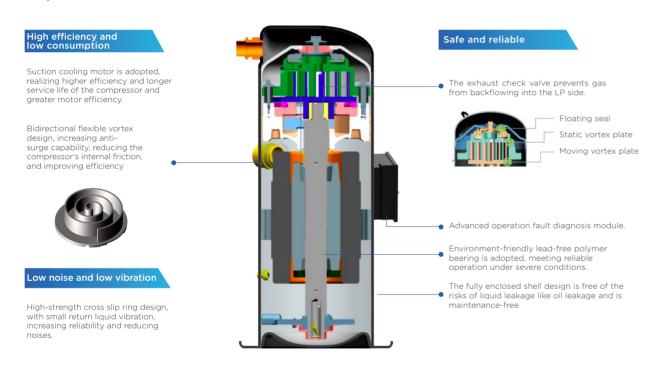
Pressure balance structure, reducing pressure impact and achieving high precision and wide range of application

# **EXCELLENT COMPONENTS**

# **EXCELLENT COMPONENTS AND QUALITY ASSURANCE**

# **Fully Enclosed Flexible Scroll Compressor**

Fully enclosed flexible scroll compressor is adopted. The contact- wear- free vortex design reduces the compressor's internal friction, realizes a higher compression ratio and strong power, and improves the unit's reliability and operating efficiency.



# **Ultra-Wide Operating Range**



### Energy saving motor

An energy-saving motor is adopted.
 Through the optimized design of the motor coil, the loss is effectively reduced, and the operating efficiency is improved, making the motor generate less heat, consume less power, and have a long operating life.



## Large diameter fan

 Through CFD optimization design, more air in the unit can exchange heat with the heat exchanger to ensure the condensing temperature.
 The optimized wind wheel matches the optimal operating speed of the motor, resulting in lower noise.

# High efficiency Heat Exchanger

The air - side heat exchanger of the unit adopts a unique V shaped structure, which conforms to the characteristics of air flow distribution and has a large maintenance space. Among them, the heat exchanger is composed of hydrophilic aluminum foil high - efficiency fins and large - diameter inner - threaded copper tubes, and is fixed by a reinforced metal frame around, which greatly improves the heat transfer efficiency, enhances the corrosion resistance and oxidation resistance of the heat exchanger, and makes the defrosting and drainage more smooth.



### Internal thread tube

 Its inner surface is designed with grooves, which increases the inner wall heat transfer area and the contact area with the refrigerant, resulting in better heat transfer performance and thermal conductivity.



#### Hydrophilic Aluminum Fin

 The fins have stronger hydrophilicity. Condensate water will quickly spread on the hydrophilic aluminum foil and will not condense into water droplets, improving the heat transfer efficiency. The heat exchanger has better corrosic resistance and wear resistance, and its service life is extended.

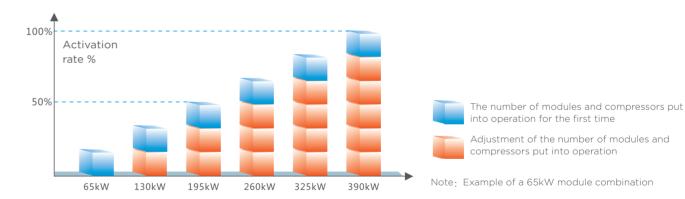




## **Ultra-Wide Operating Range**

The step - by - step energy regulation technology is adopted to control the number of compressors turned on in the modules within the control system and in the unit modules, so as to output energy according to actual needs.

When starting up, the number of compressors required to operate is automatically calculated according to the actual load demand, and they are started one by one and quickly reach the proper state, avoiding the drawback of all - at - once startup of ordinary heat pump units, which saves energy and electricity.



# High Energy Efficiency Ratio, Preferable For Energy Saving

High-efficiency environment-friendly R410A refrigerant is adopted, realizing green and environment-friendly performance. The composition and structure do not change easily, realizing high safety and 0 damage factor to the ozone layer (ODP).

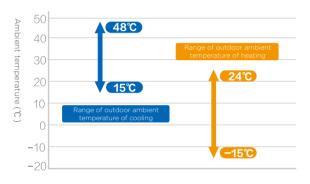


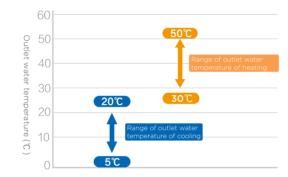
# STABLE OPERATION



# **Ultra-Wide Operating Range**

The unit has an ultra- wide operating range and can operate stably when the outdoor temperature is -15~48 $^{\circ}$ C. The maximum heating outlet water temperature is 50°C. The minimum cooling outlet water temperature is 5°C.





## Multiple protection technologies ensure the safe and stable operation of the unit



Compressor high and low pressure



Compressor overload protection



Compressor discharge high temperature protection



Fan overload protection

protection

protection

Water pump overload

Temperature sensor



Frequent start-stop protection



Power supply reverse (phase - loss) protection



Winter water system anti - freezing protection



Unit over-heat

prevention protection



Unit refrigeration anti -freezing protection

# High precision electronic expansion valve

It adopts the 500 - step electronic expansion valve throttling technology, which can flexibly adjust the opening of the electronic expansion valve according to various operation modes and temperature conditions. This allows for more precise control and makes the system operation safer and more reliable. Compared with systems using ordinary thermal expansion valves for throttling, it has a wider adjustment range, a faster response speed to changes, and higher adjustment accuracy. Especially in the low - temperature mode, the system performance is more outstanding.



The EXV has a wide adjustment range and high precision for flow regulation

- .....+

The EXV has a narrow adjustment range and low precision for flow regulation

# Intelligent Defrosting Technology, Reducing Thermal Decay

Air - cooled heat pump modular units are prone to frosting under low - temperature and high - humidity environmental conditions. TCL Eagle series Air-cooled modular chillers can accurately determine the defrosting time based on the main parameters of heating operation and load changes. They defrost when there is frost and perform normal heating when there is no frost. Moreover, they can carry out forced manual defrosting according to the actual situation, effectively ensuring users' heating demands. Monitoring and Analyzing the Operating Status of the Heat Pump System



# Modular Design with Free Capacity Expansion

Using a modular design, each modular unit can operate independently and serve as a backup for others. If any modular unit malfunctions, it will not affect the normal operation of other units.

It includes two basic modules of 65KW and 130KW. The capacity can be freely expanded, allowing up to 16 modular units to be connected in parallel to form combined products with capacities ranging from 65KW to 2080KW, easily meeting various needs and providing more freedom in design and installation.



## Modular Rotation Operation Technology

The unit can alternate and set the priority startup module unit based on the system load to balance the running time of each module unit, greatly improving the reliability and service life of the unit.



## Modular Backup Operation Technology

The unit's unique backup operation technology adopts a single - module multi - system design, making different modules in the same system backup each other. In an emergency, even if one or more compressors or modular units malfunction, the system can still operate normally.



# INTELLIGENT CONTROL

INTELLIGENT OPERATION AND NETWORK OPTIMIZED CONTROL

# **SPAN TECHNCLOGY**

**CHOOSE AND MATCH FREELY** 



## **Smart Mainboard**

It has multiple functions such as product operation control and safety protection. With a high degree of integration, all control programs of the system can be realized by the built - in control system of the main unit, further reducing the failure rate of system operation, lowering maintenance costs as well as the overall project cost. The core high - speed processing system can quickly obtain the operating parameters of the main unit, perform rapid calculation and processing to achieve intelligent control of the unit.

Through the intelligent system to automatically control the machine, users only need to set the temperature according to environmental needs, and the unit will automatically operate and control all day long according to the set temperature, saving time, effort and worry.

## Microcomputer Control

Self - developed programs ensure a more stable system

#### Intelligent Zoned Defrosting

Equipped with variable - frequency technology, it defrosts when there is frost and performs normal heating when there is no frost, enhancing the operating capacity. Command Deployment

## Multi - functional Protection

It has various protection functions such as under - voltage, over - voltage, over - current, and over - temperature protection to ensure the efficient and reliable operation of the system.



Ensuring Smooth Compressor Start - up

It can reduce the starting current of the unit the impact on the power grid.

#### Intelligent Automatic Control

One key start, allowing users to freely set the temperature, timer for on/off, and requiring no dedicated personnel for management.











## **Intelligent Control: Convenient and Safe**



#### ntelligent Protection System

 It has various protection functions such as under - voltage, over voltage, over - current, and over temperature protection to ensure the efficient and reliable operation of the system.



#### Intelligent Self - judgmen

 Self - diagnosis technology automatically determines the operating status of the unit and displays operating faults automatically, making user operation and maintenance simpler



#### Intelligent Detection

 Password unlocking function, user - level power - on unlocking, effectively supervising the unit installation.



#### Centralized Control

 Multiple units can be centrally controlled, and remote monitoring can also be carried out via a PC.
 New - type Wired Controller The new type wired controller has a simple, stylish and beautiful interface, integrating well with indoor decoration.

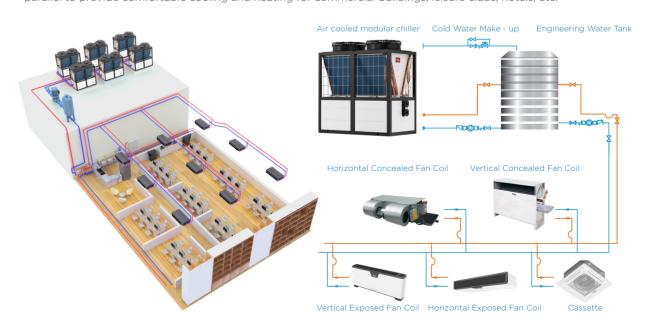
# **Modular Alternate Operation Technology**



## **Centralized Cooling and Heating Solutions**

It is a central air - conditioning unit that uses air as the cold and heat source and water as the heat transfer medium. The unit can be combined with various terminals such as fan coils, floor heating systems, and radiators to achieve cooling in summer and heating in winter.

The TCL Eagle series air - cooled modular units include 65KW and 130KW models, and up to 16 units can be connected in parallel to provide comfortable cooling and heating for commercial buildings, leisure clubs, hotels, etc.



# **Unit Parameters**





High Efficiency



Intelligent Defrost



Multiple Noise Reduction Technology





LSRFM65/BN1

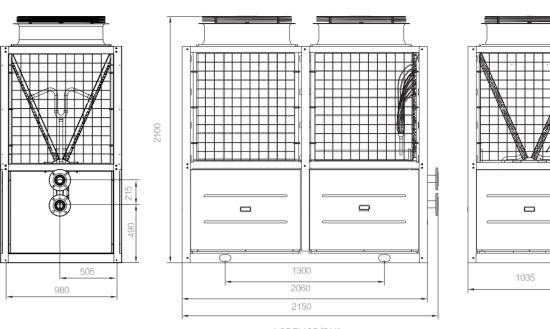
LSRFM130/BN1

				ESKFITISO/ BINI		
Model			LSRFM65/BN1	LSRFM130/BN1		
Power	supply	V/Ph/Hz	380-415/3/50	380-415/3/50		
Refrigerant	Type	/	R410A	R410A		
	Charge	kg	12.0	11.5×2		
Heating (A7W45)	Capacity	kW	70.00	140.00		
	Rated input	kW	19.50	40.00		
	COP	W/W	3.59	3.50		
Heating (A-10W45)	Capacity	kW	38.10	76.10		
	Rated input	kW	18.10	36.10		
	СОР	W/W	2.10	2.11		
Cooling (A35W7)	Capacity	kW	65.00	130.00		
	Rated input	kW	19.90	39.70		
	EER	W/W	3.27	3.27		
Operation Range	Cooling	°C	15~48	15~48		
	Heating	°C	-15~25	-15~25		
Matau Tamananatuwa Damana	Cooling	°C	5~25	5~25		
Water Temperature Range	Heating	°C	35~50	35~50		
Maximum input power		W	29.9	60.0		
Maximum input current		Α	60.0	120.0		
Compressor	Туре	/	Scroll	Scroll		
	Control	/	On-off	On-off		
	Quantity	/	1	2		
Fan	Туре	/	Axial	Axial		
Fan	Quantity	/	2	2		
0 1	Туре	/	Finned tube	Finned tube		
Condenser	Fin color	/	Blue	Blue		
Water side heat exchanger	Types		Shell and tube	Shell and tube		
	Water flow rate (Cooling)	m³/h	11.18	22.36		
	Water flow rate (Heating)	m³/h	12.04	24.08		
	Water drop	Kpa	30	40		
	Piping connections	/	DN65	DN65		
Throttle type		/	EEV	EEV		
Dimensions	Net (W×D×H)	mm	2150×1035×2100	2200×1145×2210		
	Packing (W×D×H)	mm	2170×1050×2220	2220×1160×2330		
Weight	Net	kg	570	870		
	Gross	kg	600	900		
No	ise	dB(A)	65	69		

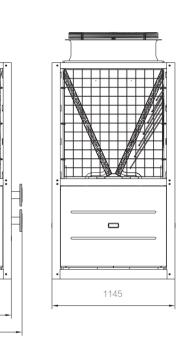
# **Unit Parameters**

0

1090







LSRFM130/BN1

1460

2200

# **TCL** Energy-Efficient Ultra low modular chiller

TCL Ultra low modular chiller can be operated at low ambient temperatures even -38°C.

With precise control and EVI system, unit have good performance than other common unit.



High efficiency EVI Scroll compressor



Full inverte



Low-noise operation of high-efficiency stable motor



Double-U-shaped highefficiency heat exchanger High-efficiency inner grooved copper tube

> Stable operation -38℃ ~55℃ wide-field



operation

Intelligent defrosting technological



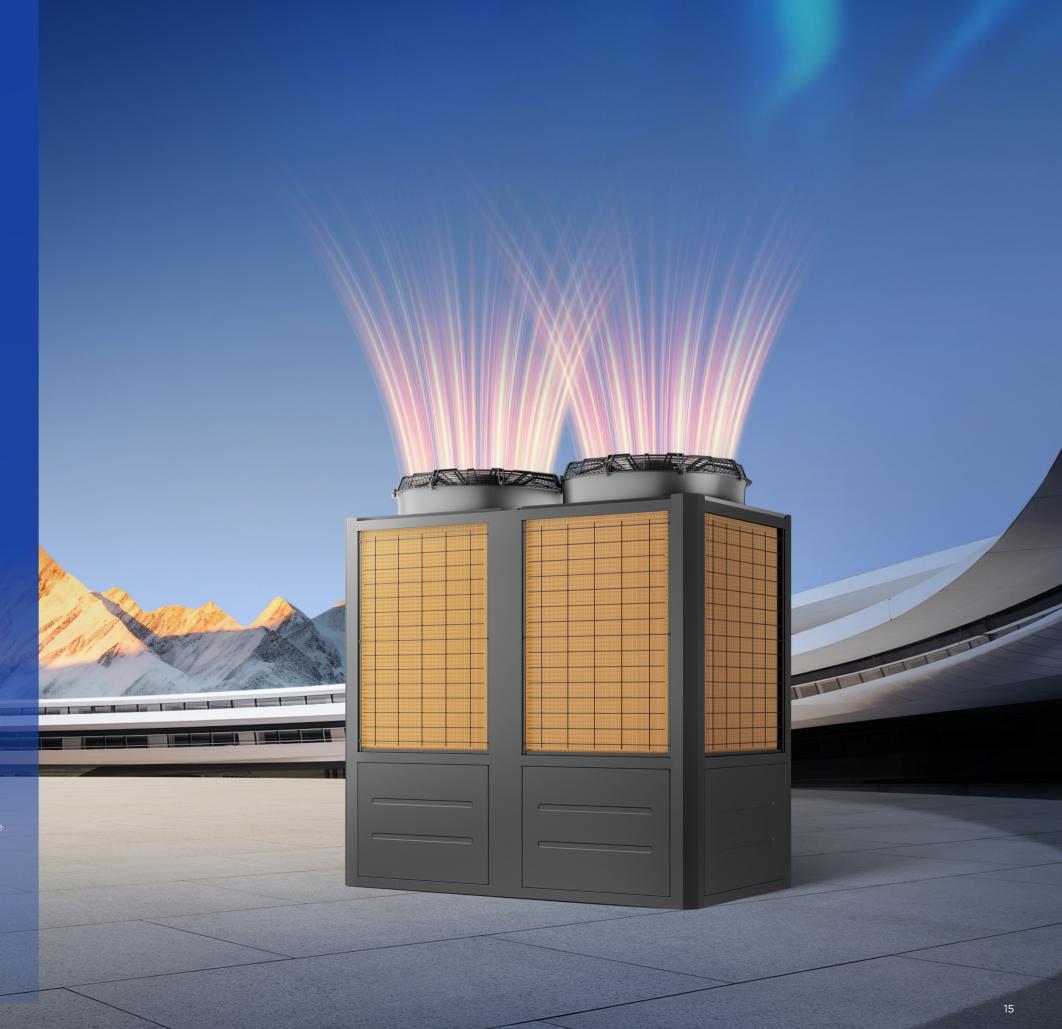
Intelligent rotating technology Longer service life of the whole machine



Available to realize the free combination of 16 modules



Multi-protection function Assurance of the system's operating safety



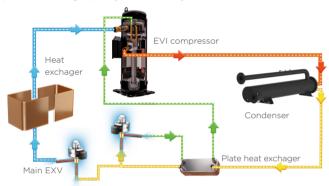


# COOLING AND HEATING **SAVE 25% ENERGY**

A New Choice for Engineering Energy Saving

# Industry's Largest-Displacement Enhanced Vapor Injection Compressor

Enhanced vapor injection dual-valve control technology, combined with economizer subcooling and return air superheat during ultra-low temperature operation, effectively reduces exhaust temperature. Combined with DC inverter control technology, it further ramps up lowtemperature heating capacity and efficiency.

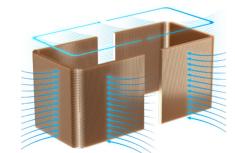


# **Dual U-Shaped 4-Sided Return Air Evaporator**

The large heat exchange area ensures high heat exchange efficiency. Unique process design effectively increases fin area.







# Secondary subcooling technology

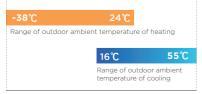
To ensure effective refrigerant subcooling, a stainless steel brazed plate heat exchanger is used in circuit design effectively improving system efficiency while enhancing cooling and heating performance as well as system reliability



#### Low-Pressure Low Temperature Refrigerant

# Efficient shell and tube condenser with wide operating range

Utilizing phase change distribution technology, heating water up to 62°C, powerful heating at ultra-low ambient temperature of -38°C, cooling water as low as 5°C, balancing cooling capacity, wider range of unit operation; 0.35mm ultra-thick copper tubes, significantly enhancing pressure resistance and wear resistance, excellent frost resistance,





Outlet water temperature (°C)

# All DC inverter technology

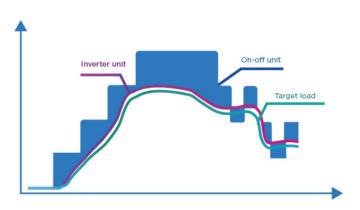
Compared to on-off modular units, the inverter units significantly improve energy efficiency when operating at partial loads. They can precisely adjust refrigerant output according to indoor loads and maintain constant water temperature and speed without frequent starts and stops. thereby saving more energy and providing more comfort.

#### On-off type:

prone to over-adjustment frequent unit startups

Inverter type:

better matching with target load



# **Intelligent Capacity Allocation**

Through single-module control and cascade control, balanced operation time for each compressor or unit is achieved via automatic control by the microprocessor on the main unit, ensuring operation within a higher efficiency range and saving more energy.

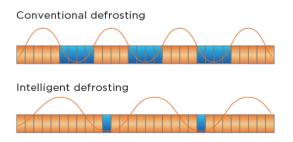




## Intelligent Defrosting Technology

Based on precise assessment of heating capacity attenuation, it accurately determines the optima defrosting time for frosty conditions and avoids defrosting when not needed, ensuring efficient unit operation and enhancing heating efficiency.





# STABLE AND RELIABLE



# **COMFORT AND INTELLIGENCE**





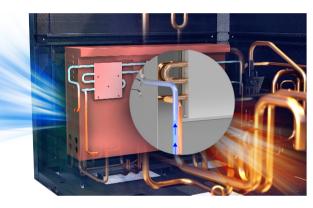
52dB(A) 





# Inverter module cooling protection

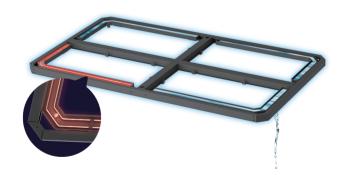
TCL module cooling technology can eliminate the heat of PCB, reduce the working temperature of inverter module and improve the PCB system reliability.



# Chassis Disassembly +Auxiliary Electric

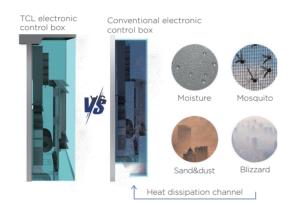
Utilizing a porous, detachable frame-type water collection tray and electric heating strip, condensate can be quickly drained to prevent the unit from freezing.

**Heating Design** 



# Fully enclosed electronic control box

Through special sealing design, it prevents damage to the electronic control components from moisture, wind, sand, rain, snow, mosquitoes, and other factors, ensuring that the electronic control system remains unaffected by external environmental conditions.



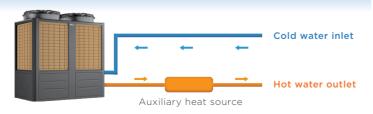
# **Enhanced Frame Design with Integrated**

The design features a reinforced frame structure, offering reliable support. It is more robust and corrosion-resistant than ordinary sheet metal.



# 3-level anti-freezing technology to ensure the stable heating of the unit

Utilizing a porous, detachable frame-type water collection tray and electric heating strip, condensate can be guickly drained to prevent the unit from freezing.



# Multi-Layer Noise Reduction Design for Quiet Comfort



#### Multi-Layer Noise Reduction for Compressors

The sturdy body and comprehensive upgrade of various noise reduction technologies, including vibration reduction, sound absorption, and isolation, sharpen noise reduction capability, resulting in a machine operation akin to the sound of flowing water.



Silent DC Brushless Motor Stable performance and

low-noise operation.



#### 1-Meter Imitation Wing-Shaped Fan Blades

CFD simulation technology is utilized to optimize fan blades. achieving high air volume with low noise.

# Multi-Layer Noise Reduction Design for Quiet Comfort

It is another breakthrough in intelligent control for TCL heat pumps with innovative interaction methods and real-time monitoring of various data and information.



efficiency improvement



Asset efficiency improvement



Asset efficiency



O&M efficiency improvement



#### Smart Cloud O&M

- Remote OTA upgrades
- Equipment warning diagnosis



#### Smart Cloud Control

- · Touch line controller Mobile app
- · Schedule batch management



#### **Smart Cloud Services**

- Viewing of daily operational data
- Real-time fault monitoring
- · Remote post-sales analysis Abnormal operation monitoring
- Smart Cloud IoT BMS building protocol connection

# **Unit Parameters**







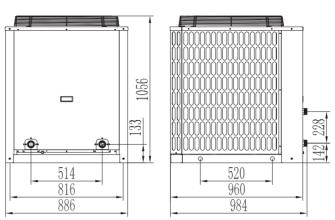
LSRFM55/BN1-DW

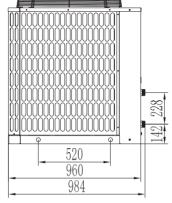


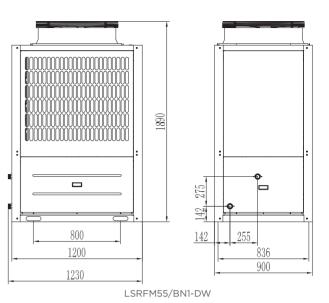
LSRFM160/AN3S-DWBp

Model  Power supply V/Ph/Hz		LSRFM38/CN1-DW	LSRFM55/BN1-DW	LSRFM160/AN3S-DWBp	
		V/Ph/Hz	380- 415/3/50	380- 415/3/50	380- 415/3/50
Refrigerant -	Type	/	R410A	R410A	R32
	Charge	kg	2.8x2	8.0	12.0x2
Heating (A7W45)	Capacity	kW	32.00	43.00	160.00
	Rated input	kW	8.89	11.62	50.79
	СОР	W/W	3.60	3.70	3.15
Heating (A-12W41)	Capacity	kW	20.00	25.00	135.00
	Rated input	kW	8.00	10.64	55.10
	СОР	W/W	2.50	2.35	2.45
Cooling (A35W7)	Capacity	kW	22.00	25.00	140.00
	Rated input	kW	8.15	9.96	50.00
	EER	W/W	2.70	2.51	2.80
Operation Range	Cooling	°C	15~48	15~48	16~55
	Heating	°C	- 25~30	- 25~30	- 38~24
Water Temperature Range	Cooling	°C	5~25	5~25	5~24
	Heating	°C	35~60	35-60	35-62
Maximum input power		kW	14.00	18.00	72.00
Maximum input current		Α	26.0	35.0	120.0
Compressor	Type	/	EVI Scroll	EVI Scroll	EVI Scroll
	Control	/	On-off	On-off	Inverter
	Quantity	/	2	1	2
Fan	Type	/	Axial	Axial	Axial
	Quantity	/	1	1	2
Condenser	Type	/	Finned tube	Finned tube	Finned tube
	Color of Heat exchanger	/	Blue	Blue	Golden
Water side heat exchanger	Types		Double-pipe	Double-pipe	Shell and tube
	Water flow rate (Cooling)	m³/h	3.8	4.3	24.1
	Water flow rate (Heating)	m³/h	5.5	7.4	24.1
	Waterdrop	Кра	30	40	52
	Piping connections	/	DN32	DN32	DN80
Throttle type /		/	EEV	EEV	EEV
Dimensions -	Net (WxDxH)	mm	960x886x1056	1200x900x1890	2300x1300x2450
	Packing(WxDxH)	mm	1070x1000x1150	1300x1000x1930	2320x1320x2570
	Net	kg	240	316	1150
Weight	Gross	kg	250	326	1160
	Noise dB(A)		62	65	69

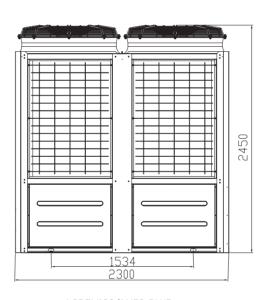
# **Unit Parameters**







LSRFM38/CN1-DW



LSRFM160/AN3S-DWBp

